



## Synthesis of Aluminum and Titanium Oxides Nanoparticles via Sol-Gel Method: Optimization for the Minimum Size

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### ABSTRACT

Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> nanoparticles were synthesized using sol-gel method. The structures of Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> nanoparticles were investigated using X-ray diffraction (XRD) study. The morphology of nanoparticles was investigated by scanning electron microscopy (SEM) analysis. The FE-SEM images showed that most of the nanoparticles obtained for Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> nanoparticles have spherical shape with a particle size of 14 nm and 43 nm for Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> nanoparticles respectively. The absorption spectra of Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> nanoparticles suspended in deionized water were recorded at room temperature using UV-visible spectroscopy. The absorption spectra show a strong peak at 344 nm and 483 nm for Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> respectively. The results on absorption spectra are in good agreement with those investigated by XRD which confirmed the formation of Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub>.

## 1. Introduction

Al<sub>2</sub>O<sub>3</sub> nanoparticles can be synthesized by many techniques including ball milling, sol-gel, pyrolysis, sputtering, hydrothermal, and laser ablation [1–6]. In the recent years, Al<sub>2</sub>O<sub>3</sub> nanoparticles were synthesized in liquid using a short pulse laser with the pulse width in the range of nanosecond [7–9]. In literature, there is information on obtaining Al<sub>2</sub>O<sub>3</sub> by sol-gel method using the different precursors: aluminum triisopropylate in a hydrolysis system consisting of octanol and acetonitrile [10], aluminum nitrate - in aqueous medium [11, 12], aluminum secondary butoxide - in an alcoholic medium [13]. Titanium dioxide (TiO<sub>2</sub>) is a versatile material with novel properties suitable for a number of technologically important applications, such as catalysis, white pigment for paints or cosmetics, electrodes in lithium batteries [14], dye-sensitized solar cells [15], and photocatalyst [16]. Although TiO<sub>2</sub> has wide potential application in environmental management and environmental protection, the low photocatalytic efficiency and the difficulty to separate greatly hinder its process of industrialization [17, 18]. There are various methods to synthesize titanium dioxide nanostructures such as chemical vapor deposition, microemulsion, chemical precipitation, hydrothermal crystallization, and sol-gel [19, 20]. Sol-gel is one of the most successful techniques to fabricate high photocatalytic titanium dioxide nanostructures [21], with controlled shape and porosity. Moreover, other advantages such as versatile process [22] with high purity, good homogeneity, and low processing temperature [23] can be taken into account for this synthetic technique. Recently, synthetic methods of TiO<sub>2</sub> nanostructures were accompanied with template-assisted approaches. The templating method is one of the frequently used methods to modify the surface properties of nanomaterials [24]. In continuation of our studies on the nanoparticles and the new organic compounds [25–31], herein, we describe the simple and efficient method for synthesis of Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> nanoparticles. The particle size and morphology of synthesized nanoparticles obtained by sol gel method were investigated by scanning electron microscopy (SEM). The optical properties of synthesized nanoparticles were carried out using UV-visible spectroscopy. The structure of the synthesized nanoparticles was investigated using X-ray diffraction (XRD) technique.

## 2. Experimental Methods

### 2.1 Materials

The starting materials and solvents were purchased from Sigma Aldrich and ChemAR, without further purification. The X-Ray Diffraction spectrum for the nanomaterials were recorded on a X-Ray-STADI P(STOE/Germany). Scanning Electron Microscope was performed using SEM 54032-GE02-0002/8038 (MIRA3/Austria) which is a SEM system with the sputter coater device with gold.

### 2.2 Synthesis of TiO<sub>2</sub> Nanoparticles

Titanium oxide nanoparticles were prepared via sol-gel method using the titanium isopropoxide, de-ionized water and isopropyl alcohol as the starting materials. 100 mL of isopropyl alcohol was added to 15 mL of titanium isopropoxide. The mixture solution is stirred 10 minutes. 10 mL of de-ionized water was added drop wise to the mixed solution. Then the mixture solution was stirred continuously for 2 hours. The gel left for 24 h in dark then dried. The dried TiO<sub>2</sub> are calcinated at 550 °C.

### 2.3 Synthesis of Al<sub>2</sub>O<sub>3</sub> Nanoparticles

Al<sub>2</sub>O<sub>3</sub> nanoparticles were prepared via sol-gel method using the precursor aluminum trichloride as the starting materials. 28% of ammonia was added drop wise to stirred ethanolic solution of aluminum chloride (0.1 M). The gel was let to mature for 30 hours at room temperature. After filtering in vacuum system, drying at 100 °C for 24 h in an oven, and annealing at 1000 °C.

## 3. Results and Discussion

### 3.1 SEM morphologies of the synthesized Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> nanoparticles

The morphology of Aluminum oxide and titanium oxide were examined via SEM. Figs. 1 and 2 show the SEM images for Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> respectively with the nanostructures clearly visible. The SEM images confirmed that the Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> were nearly spherical in shape with an average grain size of 14 nm for Al<sub>2</sub>O<sub>3</sub> and 41 nm for TiO<sub>2</sub>. Figs. 1 and 2 show various types of Al<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> nanostructures obtained by reaction of aluminum chloride (AlCl<sub>3</sub>) and titanium isopropoxide respectively. The nanoparticles are entirely spherical in shape and have diameters around 14.11 nm, as can be seen from the Fig. 1 at the resolution of 100.00 kx. These nanoparticles are less than those reported previously [32, 33] and are also similar with few of literatures [34, 35]. The effect of reaction time plays a marvelous role in the morphology of nanoparticles. The influence of

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